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(54) Title: PROCESSES OF FORMING MINERAL FIBRES

(57) Abstract: The invention provides a processes of producing man-made vitreous fibres having a phosphorus content of at least 0.5%, measured as weight % p₂O₅, comprising providing a charge of mineral material which includes briquettes, melting the charge in a furnace to provide a melt and fiberising the melt to form fibres, wherein the briquettes comprise a non-virgin rock material comprising at least 2% phosphorus, the non-virgin rock material being selected from the group consisting of sewage sludge ash, bone meal ash, granulated sewage sludge slag and mixtures thereof.